

# ALPHA RIGGING SERVICES

STEVE DEMAS, Director  
320 Locust Avenue  
Annapolis, Maryland 21401  
Tel/Fax (410) 867-6755  
Metro (301) 261-5996

November 3, 2003

Page 1 of 2

---

Design new traveler installation.  
Procure track and related hardware.  
Make up stainless steel backing plates.  
Epoxy deck voids in traveler mounting areas.  
Install track risers and all necessary hardware.  
Relocate and install boom bales (3).  
Add compression tubes as necessary.  
Make up and install traveler control lines.  
Remove existing track.  
Clean and fill existing holes.

## Materials:

Harken 6' high beam track	\$ 279.99
Harken end caps	11.99
Harken traveler car	189.99
Harken car double blocks	77.99
2 track end sheaves @ \$139.99 each	279.98
Track risers	499.99
2 cam cleats with fairlead @ \$36.99	73.98
Stainless steel backing plate material	20.00
West System epoxy filler material	14.00
Grinding, cutting, milling and polishing supplies	28.00
Assorted fasteners, thru bolts, delrin washers, cap nuts, etc.	48.00
Acetone, alcohol, assorted solvents	6.00
3M 5200, bedding tape, assorted bedding products, Loctite, etc.	12.50
3/8" x 1/2" aluminum compression tubing (2)	14.50
50' 5/16" New England StaSet @ \$.89/ft.	44.50
Splicing and whipping supplies	<u>2.00</u>

Total Materials	\$ 1603.41
MD Sales Tax	80.17